

Gregory D. Hart

12727 West Dodge Road, #106A

Omaha, NE 68154

(712) 320-0262

me@gregdhart.com

http://gregdhart.com

Education

Bachelor of Arts Degree in Management Science

Buena Vista College

- CUM Laude graduate with a 3.64 grade point average
- Top 10% of graduating class

Associate in Arts Degree in Mid-Management

Iowa Western Community College

- 3.45 grade point average

Work History

Airlite Plastics Comp.

6110 Abbott Drive

Omaha, NE 68110-2834

Phone: (402) 341-7300

Supervisor: Rob Mankhey

Inventory Specialist July 2010 to Present.

- Stocking and restocking of inventory
- Cross reference inventory on internal computer system (MAS 500 & SAGE)
- Update master data for inventoried items.
- Receive and issue supplies/materials internally through Service Request Orders.
- Participate in daily, monthly and yearly cycle counting.

Kelly Services at Kellogg's Breakfast Foods Division, Omaha, Nebraska

Packaging Supervisor July 2009 to July 2010.

- Supervising, staffing and scheduling of multiple breakfast food packaging lines.
- Monitor quality of package and food be processed.
- Coaching and counseling employees in the Bakery, Confectionery, Tobacco Workers and Grain Millers Union Local No. 50G (AFL-CIO)
- Enter Time and Attendance (TAS)
- Schedule overtime and draft hourly members as needed to cover the schedule.
- Cover multiple areas and shifts as needed.

NSK Corp. November Clarinda, Iowa

Quality Assurance Engineer May 2008 to April 2009

- Monitor, review, and track process controls, deviations, and changes for all product lines.
- Write and review standard operating procedures, work instructions and quality bulletins.
- Develop corrective actions for quality defects, scrap and customer returns,
- Monitor and reduce scrap defects and rework.
- Quality equipment repair, inspection, replacements and upgrades.
- Monitor supplier quality, defects, and specifications.

Business Unit Leader NSK Clarinda, Iowa November 2006 to May 2008.

- Manager of operations of the normal size or original production lines in all processes including, heat treat, five grind processes and assembly.

- Directing Unit Coordinators and Team Leaders, with the aid of the APS (Advance Production Systems) members and lean manufacturing processes.
- Maintain operating budget, staffing levels, and quality systems.
- Control inventory levels and schedules by directing the planning process of material control.
- Employee safety, 5'S process, schedule review, and process improvement using the Lean Manufacturing concepts.

Pure Fishing July Spirit Lake, IA

Material Control Manager, Bait Factory August 2001 to October 2006

- Inventory control, material ordering, production scheduling and Kanban control.
- Inventory reduction and control of raw materials, work in process, and finished goods from \$3.5 million to \$2.4 million from August 2001 to December 2002.
- Monthly cycle counts of material for control of inventory levels and accuracy.
- Set up of initial suppliers in a SMI (Supplier Managed Inventory) program. Including the move of packaging supplies to an onsite consignment program with multiple vendors.
- Managing the MRP (Material Requirements Planning) of all SKU's for the bait factory using SAP in a lean manufacturing environment. Master data set-up, electronic Kanban control, purchase orders and production order set up in SAP.
- Production scheduling and inventory control for Wal-Mart, Bass Pro and all major customers for the Bait Factory.
- Subcontractor control for outside manufacturing.
- Managing material handlers for material movements in a 24 hour a day operation.

Plant Production Manager, Second Shift July 2000 to August 2001

- Plant production, distribution, and plant maintenance of the second shift.
- Supervision and leadership of 100 plus co-workers in two focus factories and distribution.
- Schedule and organization arrangement of second shift and weekend co-workers.
- Interviewing candidates for openings in all second shift and weekend work area.
- Second shift plant security, safety and emergency response leader.
- Training and development of second and weekend shifts for coordinators and co-workers.
- Hiring, attendance, disciplinary action, terminations, and coaching of co-workers.

Additional Experience

- Appointed to Total Improvement Process Coordinator for Pure Fishing. Coordinating cross functional teams and communicating to all levels of the organization.
- Functional leader for the SAP PP (production) functions at Pure Fishing.
- Appointed to Xerox Project Coordinator at NSK Corp., to oversee the initial start-up of orders for Xerox Corporation. This project involved coordinating new product in a cross functional team.
- Software experience: Excel, Office, BaaN, ASPAC, Lotus Notes, and Word.
- SMI (supplier managed inventory) team leader to develop website for suppliers.
- Past VP of APICS Education for Northwest Iowa Chapter.

Technical Training/Certification

- Advanced Production Quality Planning & Control Plan Certificate from The PIC Group
- Leadership Orientation and Drug and Alcohol Observation Driven Testing
- ISO 9000 auditor training in preparation for the registration of NSK Corporation
- FMEA (Failure Mode Engineering Analysis) training.